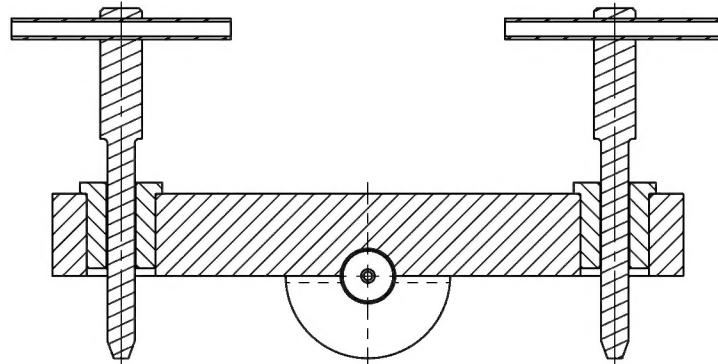
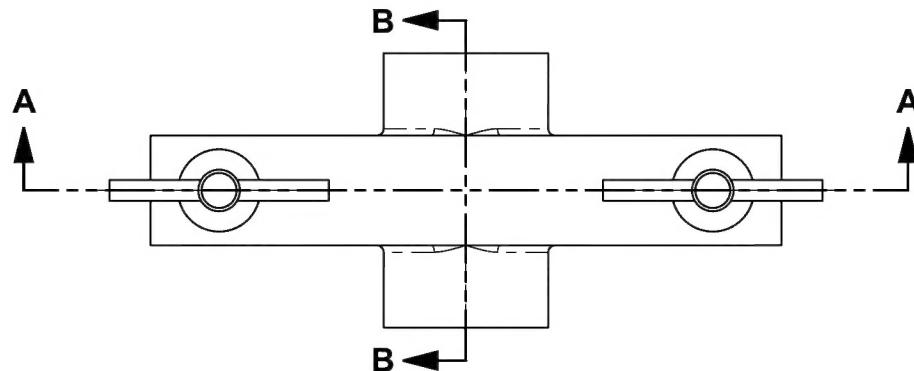
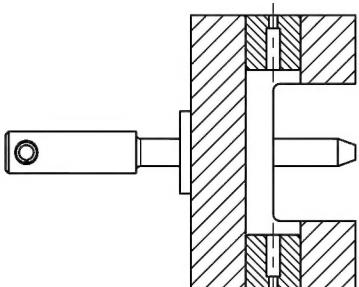


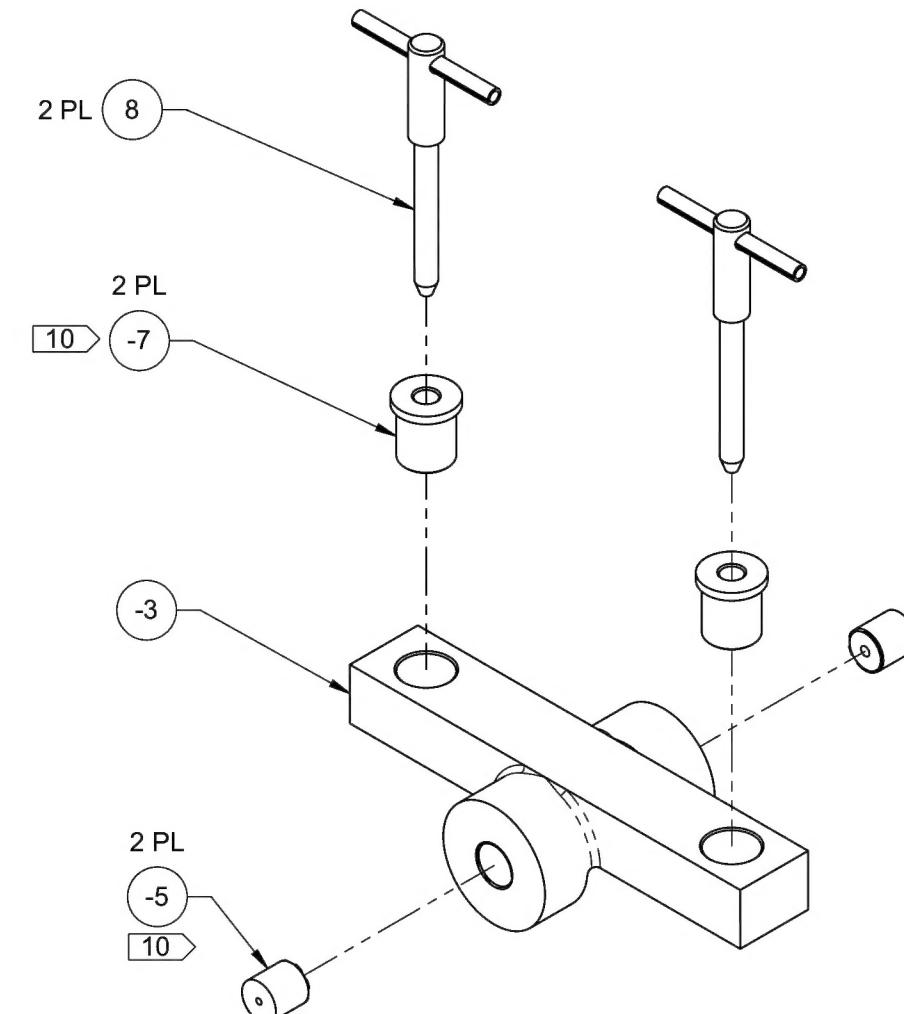
ITEM #	QTY	PART #	PART TITLE
-3	1	RB T103065-3	SUPPORT
-5	2	RB T103065-5	INSERT
-7	2	RB T103065-7	BUSHING
8	2	CARRLANE#CL-20-JP OR EQUIV.	STEEL JIG PIN 1/4" DIA. X 2" LG.



SECTION A-A



SECTION B-B



RB T103065 T/R DRIVE SHAFT BEARING HANGER LOCATOR

B	-3 MATERIAL WAS 2024-T3 IS 6061-T6 WITH ANODIZE BLACK FINISH. DIM WAS $\phi 0.5000/0.4888$ IS $\phi 0.5000+0.0000/-0.0005$. DIM WAS $\phi 0.6250/0.6238$ IS $\phi 0.6250+0.0000/-0.0005$. ADDED 0.02 X 45.0° CMF 4 PL.	19-501	KPT					
B	-5 MATERIAL WAS 4130 IS 303/304/316. DIM WAS $\phi 0.5004/0.5002$ IS $\phi 0.5000+0.0005/-0.0000$. DIM 0.02 X 45.0° CMF ADDED.							
B	-7 MATERIAL WAS 4130 IS 303/304/316. DIM WAS $\phi 0.6254/0.6252$ IS $\phi 0.6250+0.0005/-0.0000$. DIM 0.02 X 45.0° CMF ADDED.							
A	New Issue		N/A N/A					
REV.	DESCRIPTION		ECN # BY					
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA						
DRAWN	KPT	REV. B						
CHECKED	KPT	TOOL PART #						
MFG. APPR.	FK	RB T103065						
APPROVED	<i>M. Lee</i>	SHEET 1 OF 4						
DATE	1/13/2019							
TITLE T/R DRIVE SHAFT BEARING HANGER LOCATOR NTS								
COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.								

NOTES:

1) MATERIAL: N/A
2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = $+\/- 0.1"$ / $+\/- 1^\circ$
X.XX = $+\/- 0.01"$ / $+\/- 0.5^\circ$

X.XXX = $+\/- 0.005"$ / $+\/- 0.1^\circ$

X.XXXX = $+\/- 0.0005"$ / $+\/- 0.05^\circ$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+\/- 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) ASSEMBLE AS SHOWN

9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS -5 AND -7 WITH ITEM -3 AND REMOVE EXCESS

8 7 6 5 4 3 2 1

